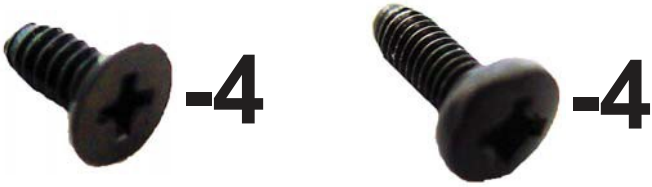


ROLLS HR31 RACK EAR INSTRUCTIONS



The HR31 rack ear kit includes:
2 - Rack ears
4 - Small flat head screws
4 - Round head screws



Pull out the silver screws on the sides of the unit. We recommend doing one side at a time to keep the unit together and to make assembly easier. Place the rack ear on the unit and use the round head screws to attach the ear to the unit. **DO NOT TIGHTEN THE ROUND HEAD SCREWS ALL THE WAY AT THIS POINT. LEAVE THE SCREWS BACKED OFF SLIGHTLY UNTIL THE FRONT FLAT HEAD SCREWS ARE IN, THEN COME BACK AND TIGHTEN THE ROUND HEAD SCREWS AFTER THE FRONT SCREWS ARE IN TO AVOID BREAKING THE PLASTIC FRONT PANEL OF THE UNIT.**



Use the flat head screws to attach the front of the unit to the rack ears. After the flat head screws are in go back as described above and fully tighten the side round head screws. **NOTE: YOU ARE ATTACHING A METAL BRACKET TO PLASTIC. DO NOT OVER TIGHTEN THE SCREWS AS THEY WILL EASILY BREAK THE PLASTIC FRONT OF THE UNIT.**

